

Arnitel[®] EM740

TPC-ET

Extrusion Grade, Food Contact Quality

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES			
	VALUE		
Melt volume-flow rate	4	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	2.16	kg	ISO 1133
MECHANICAL PROPERTIES			
	VALUE		
Shore D Hardness (3s)	71	—	ISO 868
Tensile modulus	1000	MPa	ISO 527-1/-2
Stress at break	26	MPa	ISO 527-1/-2
Nominal strain at break	150	%	ISO 527-1/-2
Stress at 5% strain	34	MPa	ISO 527-1/-2
Stress at 10% strain	36	MPa	ISO 527-1/-2
Charpy notched impact strength (+23°C)	15	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	8	kJ/m ²	ISO 179/1eA
Izod notched impact strength (+23°C)	17	kJ/m ²	ISO 180/1A
Flexural modulus	1070	MPa	ISO 178
MECHANICAL PROPERTIES (DIE CUTTING)			
	VALUE		
Stress at break (normal)	58	MPa	ISO 527-1/-2
Tear strength (normal)	231	kN/m	ISO 34-1; Method B
Tear strength (parallel)	235	kN/m	ISO 34-1; Method B
Strain at break (normal)	570	%	ISO 527-1/-2

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THERMAL PROPERTIES			
	VALUE		
Melting temperature (10°C/min)	221	°C	ISO 11357-1/-3
Vicat softening temperature (50°C/h 50N)	160	°C	ISO 306
Coeff. of linear therm. expansion (parallel)	1.65	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1.65	E-4/°C	ISO 11359-1/-2
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
ELECTRICAL PROPERTIES			
	VALUE		
Relative permittivity (100Hz)	3.7	—	IEC 62631-2-1
Relative permittivity (1 MHz)	3.4	—	IEC 62631-2-1
Dissipation factor (1 MHz)	400	E-4	IEC 62631-2-1
Volume resistivity	1E13	Ohm*m	IEC 62631-3-1
Electric strength	23	kV/mm	IEC 60243-1
Comparative tracking index	600	V	IEC 60112
OTHER PROPERTIES			
	VALUE		
Density	1290	kg/m³	ISO 1183
Apparent density	820	kg/m³	ISO 60
Water absorption	0.6	%	Sim. to ISO 62
Humidity absorption	0.15	%	Sim. to ISO 62